

Date: Tuesday, 11/29/2005 7:08:38 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HEATER PERFORATED SHEET
 Job Number : 25063
 Estimate Number : 10419
 P.O. Number : N/A Part Number : D2404
 This Issue : 11/29/2005 S.O. No. : N/A Drawing Number : D2404 REV. A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : A
 Previous Run : N/A Material : N/A
 Due Date : 12/13/2005 Qty: 4 Um: Each
 Written By : Est REV C 03/04/14 KS
 Checked & Approved By : SEE ABOVE
 Comment : Created By Auto Work Order

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 MPA180324X10B Perf Alum. .032 1/8Dia3/



Comment: Qty.: 0.8838 sf(s)/Unit Total: 3.5351 sf(s)

Material: Perforated Alum. sheet 1/8" hole 3/16" pitch 0.032" thick

(MPA1/80324X10B)

Batch: M19211

FF 05/12/16

4

Tools:

2.0 SHEAR SHEAR



Comment: SHEAR

Cut blank: 10.250" x 10.750"

FF 05/12/16

4

Tools:

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

FF 05/12/16

4

Tools:

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

05-12-15

4

Tools:

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 178

05/12/15

C-2

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 05/12/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services Drawing Name: HEATER PERFORATED SHEET

Job Number: 25063 Part Number: D2404

Job Number: 

Seq. #: Machine Or Operation: Description :

Tools:


6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

545 05/12/21

 05/12/20

Tools:

Job Completion



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

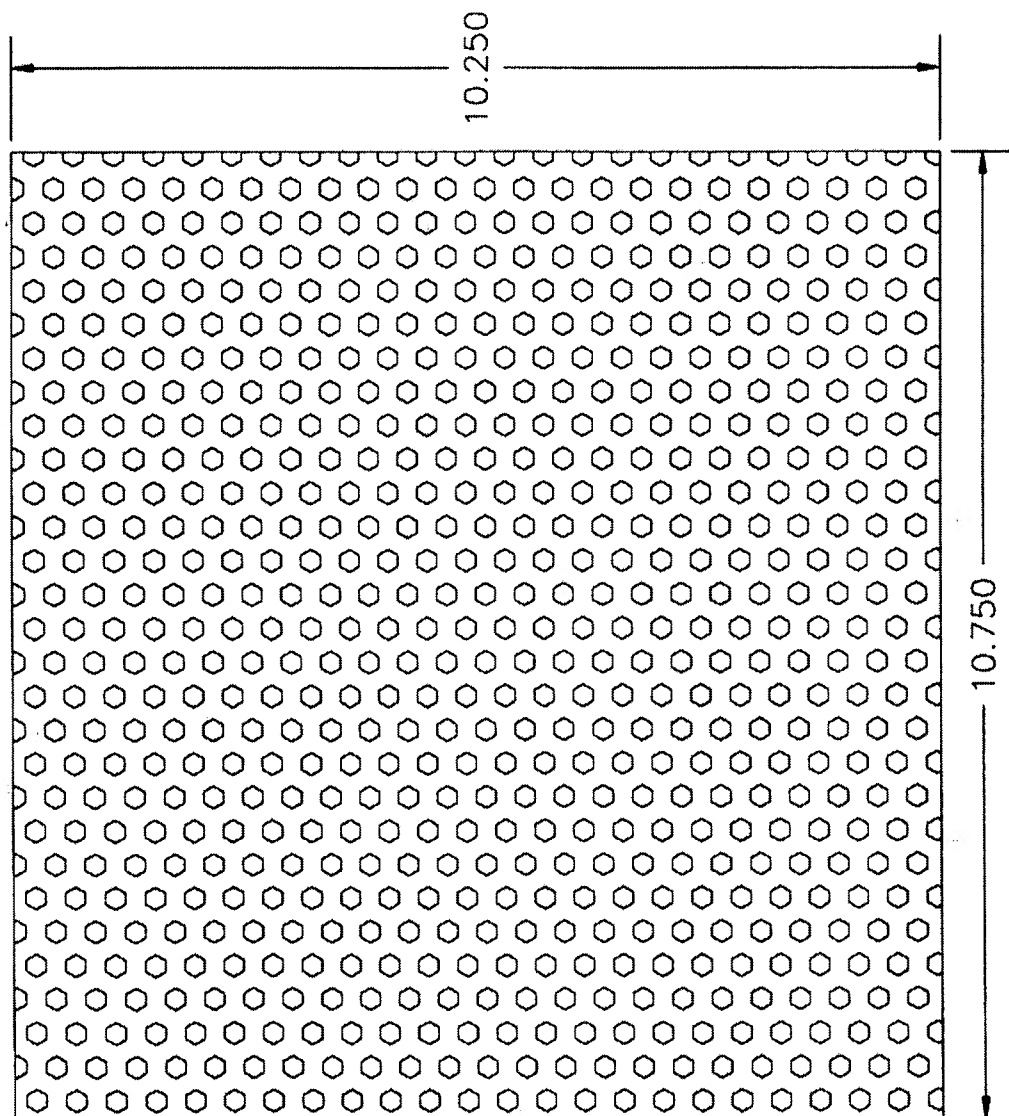
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2404	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE HEATER PERFORATED SHEET	SCALE 1:2

RELEASED
7609/15 BW



MATERIAL: 0.032 PERFORATED AL. SHEET
1/8 HOLE 3/16 PITCH CUT 10.75 X 10.25

